



MGM Brakes

A Division of Indian Head Industries, Inc.

SERVICE BULLETIN

SUBJECT: Hydraulic Driveline Brake Service Kit Installation

EB 09-001

The following installation instructions shall be used when installing the hydraulic cartridge service kit.

Hydraulic Cartridge Service Kit
MGM 9041005, International 3579487C96



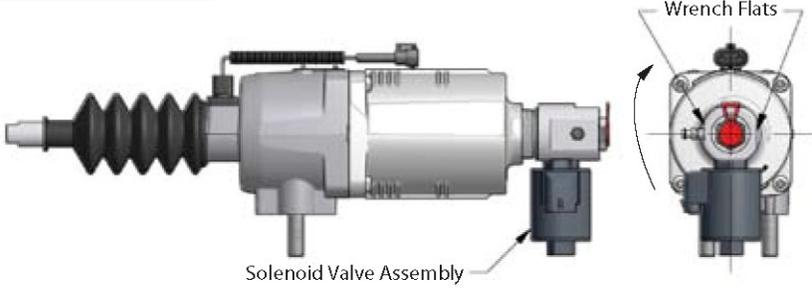
Installation Instructions
The hydraulic cartridge has a double starting thread. To install:

- 1) Start with the solenoid valve facing in the direction of the mounting bolts (6 o'clock) as shown below.

CAUTION Do not put any pressure on the solenoid valve assembly.

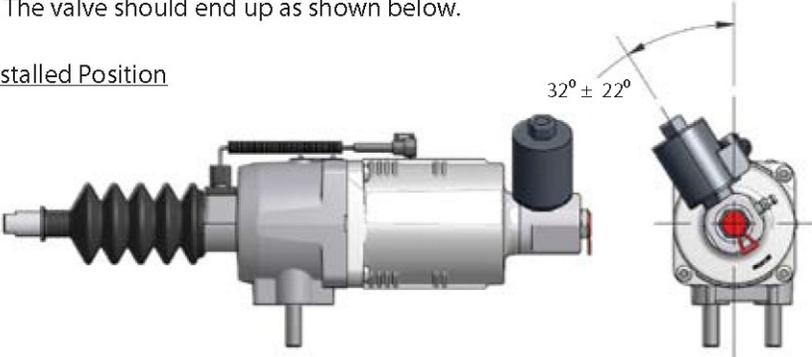
- 2) Turn Clockwise and tighten to 50 ± 5 ft-lbs of torque using the flats on the cartridge assembly.

Thread Start Position



3) The valve should end up as shown below.

Installed Position



Instruction Card 8098134 Rev. 1